

Standard Finish for Aluminum Poles







All exterior surfaces of the aluminum pole are coated with TGIC (Triglycidyl Isocyanurate) Polyester Powder to an average dry film thickness of 4.0 mils (0.004”).

The coating is electrostatically applied and cured in a gas fired convection oven. The thermosetting powder resin provides adhesion that meets 5A or 5B classifications of ASTM D3359.

Aluminum poles are available in any of the Lithonia standard colors, a wide variety of architectural colors, or can be produced to match any custom color.

Standard Colors:

http://www.lithonia.com/Micro_Webs/ArchitecturalColors/LithoniaColors.asp

Color Chip	AIBL Code	Color Name	Part #
	DBL	Black	P13
	DOB	Dark Bronze	P50
	DWN	White	P21
	DNA	Natural Aluminum	P07
	DMB	Medium Bronze	P11
	DSS	Sandstone	P12

Architectural Colors: http://www.lithonia.com/Micro_Webs/ArchitecturalColors

**ARCHITECTURAL
COLORS**



COLOR OPTIONS

- [Liberis](#)
- [Textures](#)
- [RAL](#)
- [Striping](#)

AVAILABILITY BY PRODUCT

- [Outdoor & Rough Service](#)
- [Indoor HD](#)
- [Gotham](#)

RESOURCES

- [Liberis colors in Alpha Order](#)
- [RAL colors in Numerical Order](#)
- [Custom Color Order Procedures](#)
- [Liberis and Gotham Custom Color Order Submittal Form](#)
- [Tensen Custom Color Order Submittal Form](#)
- [» Back](#)

RAL COLORS

The visualization of the colors on the screen is conditional based on the characteristics of your printer, monitor and its graphics card. This chart is intended as a reference guide only. **Please - always contact a Lithonia representative for an accurate paint chip sample.**

RAL 1000 D0RT		RAL 4007 DPLB		RAL 7004 D09H	
RAL 1001 D0RL		RAL 4008 DPLD		RAL 7005 D0YC	
RAL 1002 D0RV		RAL 4009 DPLH		RAL 7006 D0VS	
RAL 1003 D1UC		RAL 4010 D0RL		RAL 7008 D0VT	
RAL 1004 D1UD		RAL 5000 D0UE		RAL 7009 D0HD	
RAL 1005 D1UE		RAL 5001 D0UP		RAL 7010 D0IU	
RAL 1006 D1UF		RAL 5002 D0UQ		RAL 7011 D0IV	
RAL 1007 D1UA		RAL 6003 D0UA		RAL 7012 D0YS	
RAL 1011 D0TA		RAL 6004 D0UB		RAL 7013 D0YS	